Notebook, PN-Undated.9

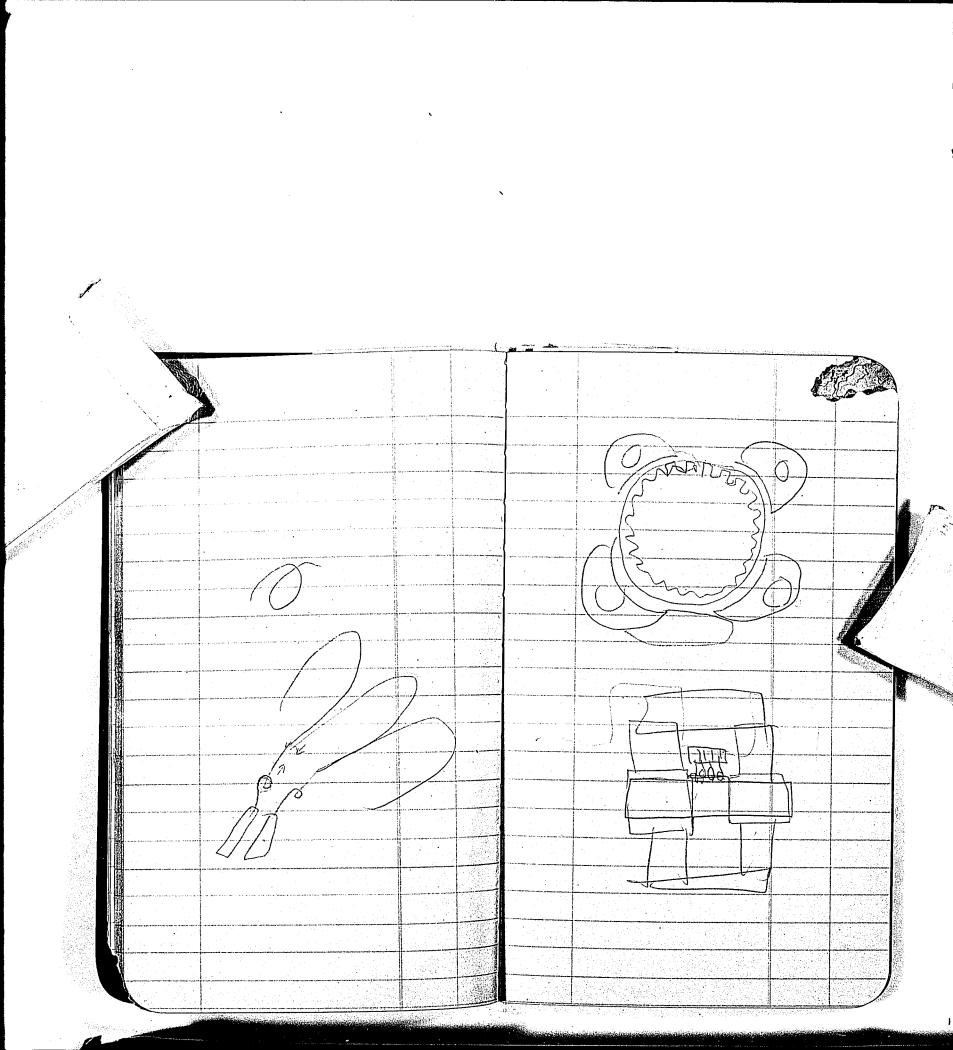
This pocket notebook begins with a list of parts for the No. 6 D.C. motor. Subsequent pages were used by Edison for drawings of motors. On the last page is a note by Edison regarding labor costs for a motor. The book is slightly damaged. The pages are unnumbered. Only 15 pages have been used.

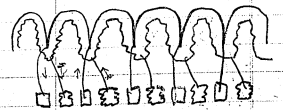
Parts of #6 D.C. Motor	Material	Labor	Total	Shrinkage	Cost Finishing & Adds
	#	#	#		#
Armature complete	49.93	16.16	66.09	10%	72.70
Brush Holders & Rocker Arm	4.54	2.50	7.04	5	7.39
Switch Board	8.0	.49	1.29	7	1.37
Carbon Brushes	1.6	—	1.6	5	1.7
2 Right & Left Iron Brackets with Bolts complete	7.50	3.66	11.16	4	11.60
Long Armature Bracket complete with Bearing Clamp Bolts etc.	13.35	2.02	15.37	4	15.98
Short Armature Bracket complete with Bearing Clamp Bolts etc	10.67	1.79	12.46	4	12.96
Suspension Plate with Bolts.	8.75	.75	9.50	4	9.88
Keeper only	10.80	1.85	12.65	4	13.15
2 Pole Pieces only	5.28	1.50	6.78	4	7.05
2 Cores only	11.26	1.66	12.92	4	13.44
2 Cor Studs Washers & Nuts	2.10	.48	2.58	4	2.69
6 Cor Coils complete	56.15	4.71	60.86	4	63.30
Intermediate Shaft complete	2.32	1.95	4.27	4	4.44
2 Split Adj. Bearings	7.04	1.08	8.12	4	8.44
2 Armature Bearings	3.08	.48	3.56	4	3.70
Intermediate Shaft Bearings	4.40	.86	5.26	4	
Forwarded	198.13	41.94	240.07		

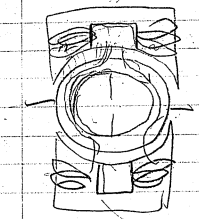
Parts of #6 D.C. Motor

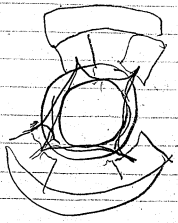
	Material	Labor	Total	Overhead	Cost Mfg. Exp. Acct.
Brought Forward	198.13	41.94	240.07	—	253.73
Main Shaft Collar complete	60	16	76	4	.79
Split Gear. (Brown & Sharp)	14.75	—	14.75	—	14.75
Intermediate Gear " "	10.00	—	10.00	—	10.00
Armature Pinion (Lieb)	11.75	—	11.75	—	11.75
Intermediate Pinion "	6.50	—	6.50	—	6.50
Suspension Bolt complete	1.44	.28	1.72	4	1.79
Supporting Bolt "	97	.05	97	4	1.01
Die Cast	4.50	—	4.50	—	4.50
Assembling Motor	—	2.00	2.00	4	2.08
Painting	16	61	77	4	.80
Total Cost	248.75	45.04	293.79		307.70
	7				
	49750				

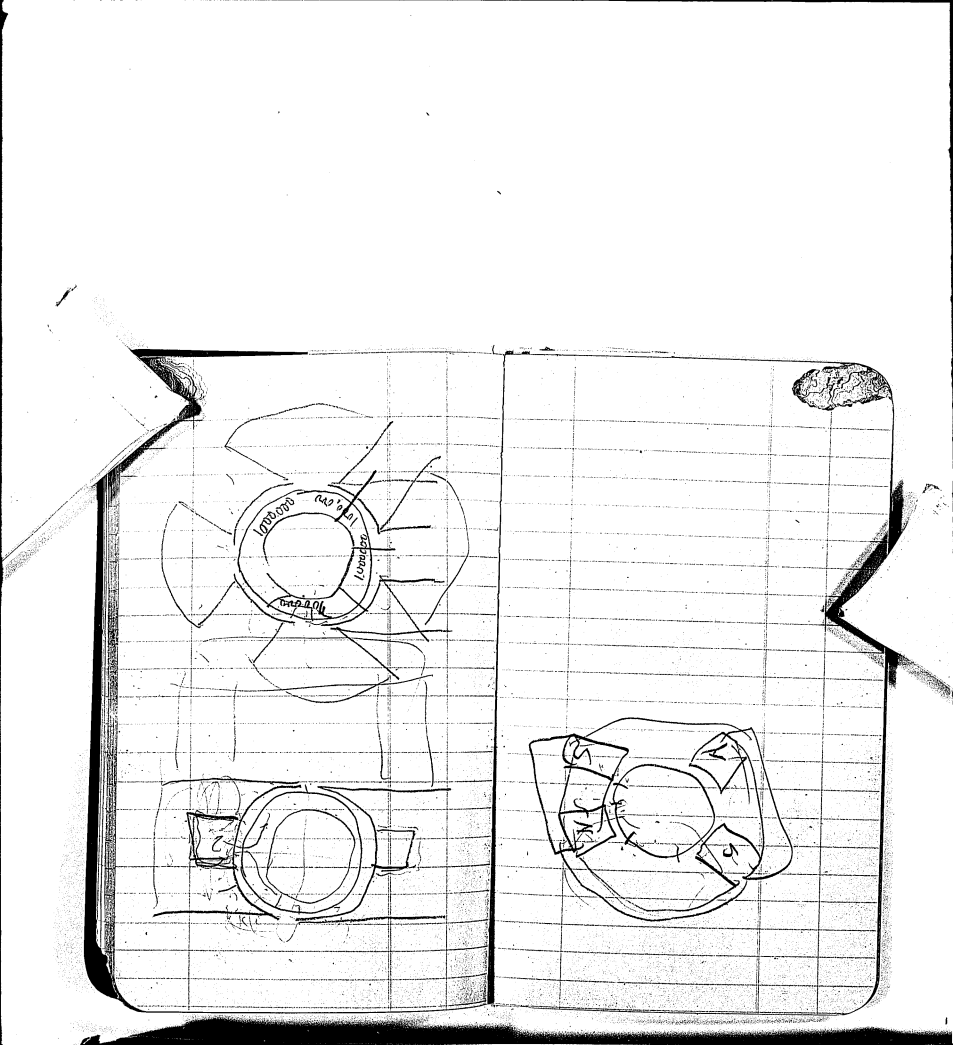
Cost		307.70
General Expense	30%	92.30
Profit		100.00
Net Selling Price		500.00

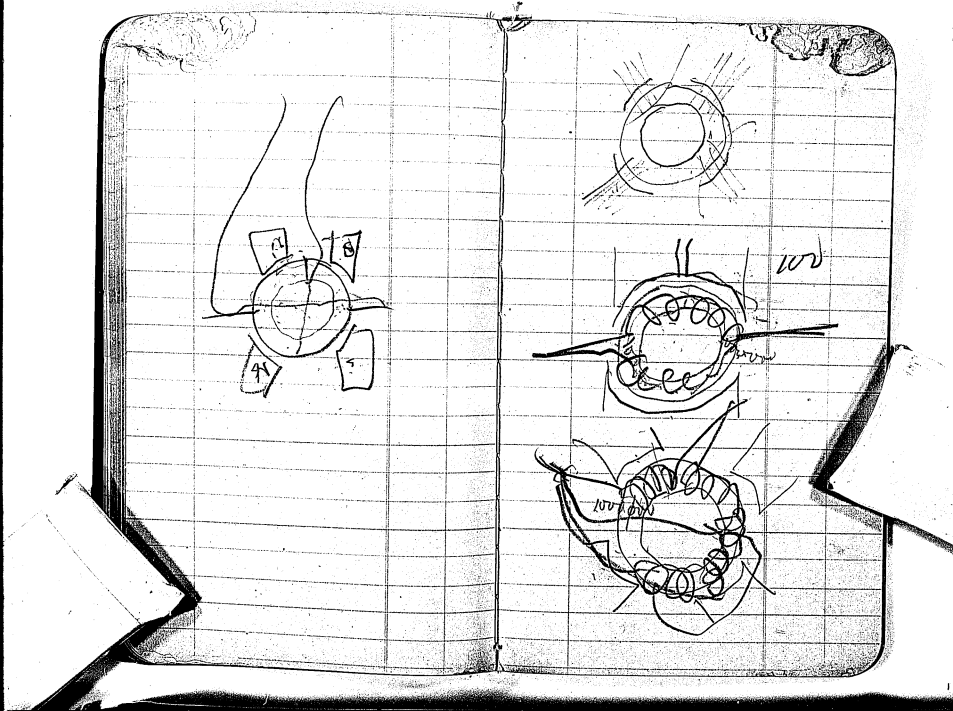


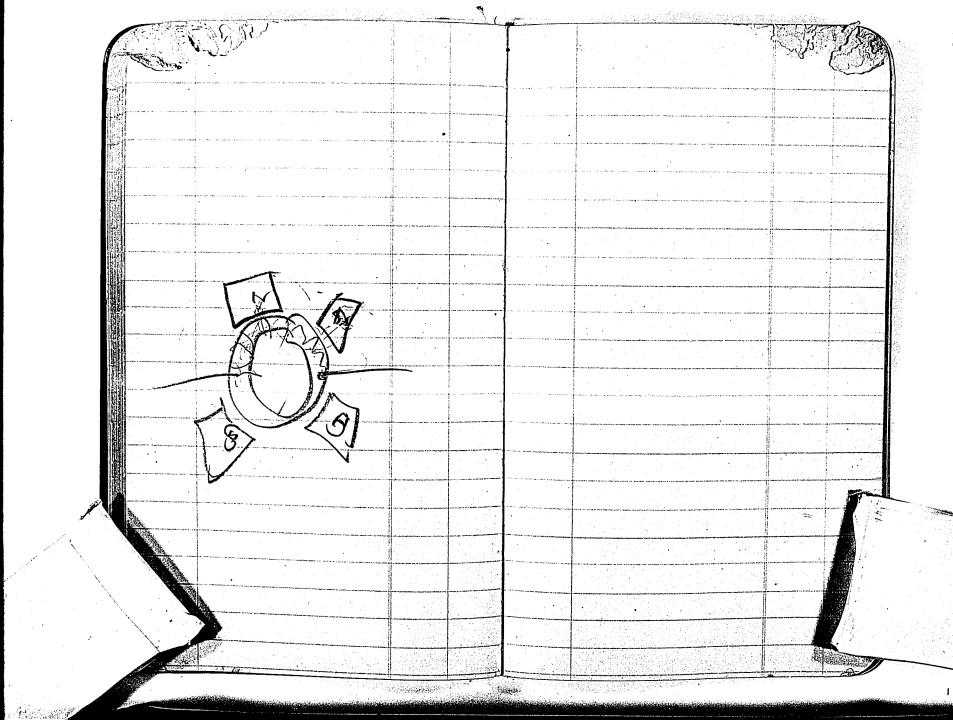


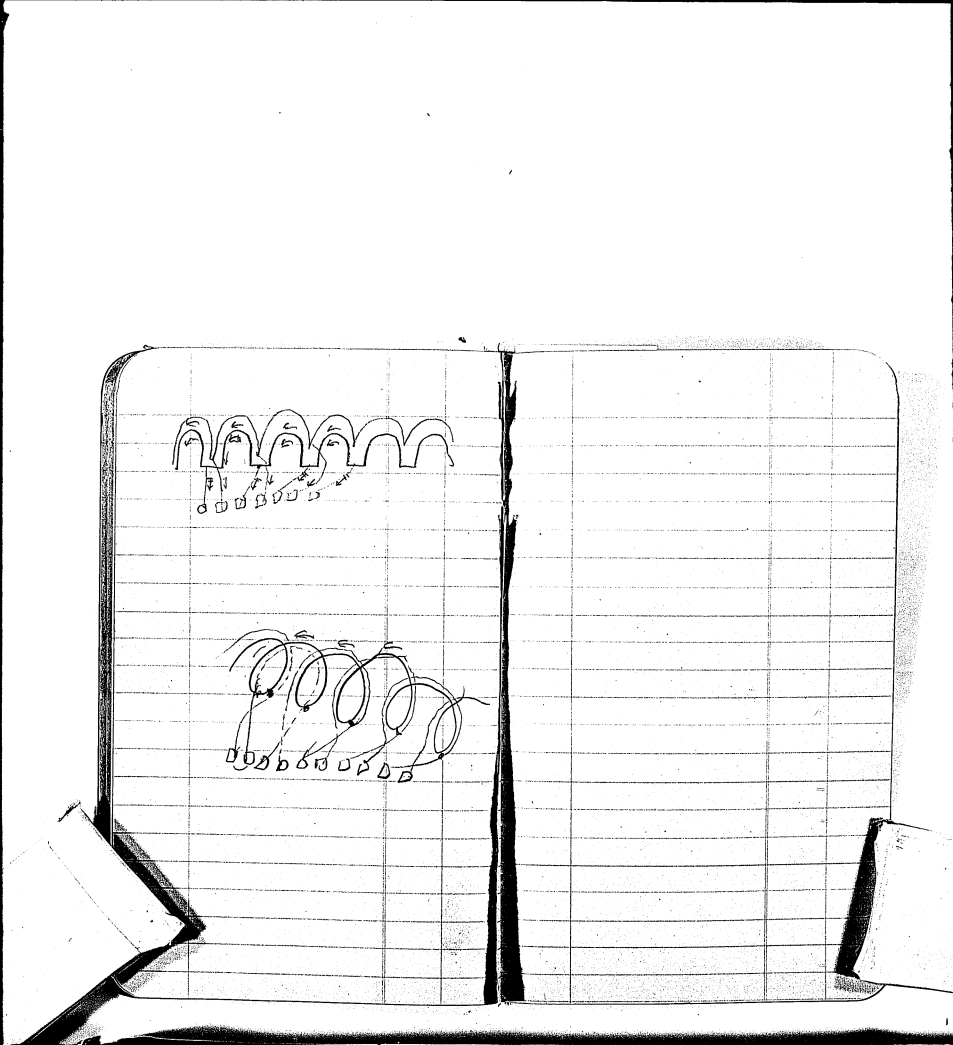












Sperry annular 110 Blox
30 hours - motor start
Coat 24 - 120 hours - wire coat 24
binding 2 Cords $2.
Mercury 25c Jump off Com 50
Dia.

Commercial Labor 6.77
Copper material 27.77
Material for Total cost
190.99 Total Labor 61.18.